Complete Freeze Protection for Process Instrumentation
为过程仪表提供全面的防冻保护
Totaal pakket voor de vorstbeveiliging van uw proces instrumentatie
Protection-basse température complète pour l’instrumentation
Kompletter Frostschutz fur Prozess-Instrumentierung
Completa protezione antigelo per strumentazione di processo
Komplett frostsikring av prosess instrumenter
Комплексная защита от замерзания приборов и процессных линий кипи
Completa Proteccion Contra Congelacion Para Instrumentacion de Proceso

TRACEPAK®
Design  |  Enclosures  |  Supports  |  Tubing Bundle  |  Installation
An engineered, preinsulated tubing bundle system

TRACEPAK solves problems for analytical, instrumentation and mechanical plant utility applications:

- Freezing,
- Dew point Component drop-out,
- Viscosity,
- Personnel protection

Freezing, dew point, component drop-out and viscosity control are major considerations in instrument impulse connections, small diameter process lines and analyzer sample transport. A properly designed and selected pretraced tubing bundle offers an effective solution to these problems.

**The economical choice to field fabrication**

Maintenance free TRACEPAK not only saves money and time during the installation process, but it ensures consistent, repeatable performance. Field fabrication requires a pipe fitter to lay out, measure, cut, dress, bend and install the tubing. Next the tracer (steam or electric) has to be installed and insulation put on the tubing. Finally, a weatherproof covering needs to be applied over the insulation. Clearly the economics of the TRACEPAK system versus field fabrication are significant.

**Connections are easy because tubing stays round and is not work hardened**

TRACEPAK’s configuration allows the tubing to stay round and malleable when used in conjunction with compression and flare fittings. The installation of process and instrument connections requires only a simple, one-plane offset bend to engage tubing and fittings.

**Can be installed at temperatures as low as -40°**

O’Brien Corporation utilizes the highest quality materials. Our TPU jacket contains no halogens, eliminating the possibility of chlorides from the jacket causing stress corrosion in stainless steel tubing. This jacket has excellent abrasion and chemical resistance along with a wide, usable temperature range. TRACEPAK can be installed in temperatures as low as -40°.

**Provides predictable and repeatable performance**

O’Brien, long recognized as the leader in providing reliable instrumentation protection, has simplified installation while offering predictable operation. TRACEPAK tube bundles are prefabricated, pre-engineered and preinsulated assemblies.

Installation is simplified by the unique parallel configuration, in which process and tracer lines are always parallel inside the bundle. The bundle is much easier to bend during field routing and hookup because all tubes bend together and not against one another.

**Common types of pretraced lines:**

- Electric traced lines, TPE, for freeze protection and maintenance of temperature.
- Steam traced lines, TPL & TPH, for freeze protection and temperature maintenance.
- Single preinsulated line, S-LINE, primarily for steam supply and condensate return.

Specifications subject to change without notice.
Systems Approach

Protecting instrumentation and tubing from freezing or maintaining process fluids at elevated temperatures involves many components, designs and engineering skills. Instead of specifying and purchasing individual components, have O’Brien provide an integrated solution with one source responsibility.

**DESIGN and SUPPORT** for impulse lines and instrument freeze protection combined with field support services sets the O’Brien solution apart from all others.

**TRACEPAK®** engineered, preinsulated tubing bundle for instrument impulse, sample transport, and small diameter process lines.

**VIPAK®** engineered enclosure system designed for process instrumentation. TRAKMOUNT® and factory installation of instrumentation makes field work easy.

**Typical applications for the TRACEPAK system:**

**INSTRUMENT IMPULSE LINES**
flow transmitters
pressure transmitters
level transmitters
pressure switches
controllers

**ANALYZER SAMPLE LINES**
process analyzers
chromatographs
emissions monitoring

**MECHANICAL AND PLANT UTILITY PROCESS LINES**
steam supply
condensate return
water purge
chemical feed
air lines

---

**Flowchart**

1. Is temperature maintenance or freeze protection required?  
   - No: Use TPS  
   - Yes: Electric or steam tracing used?
2. If electric or steam tracing used?
   - Yes: Temperature Maintenance
   - No: Use TPS
3. Is the maintenance temperature below 150°F (65°C)?
   - Yes: Is the maintenance temperature over 250°F (121°C)?
      - Yes: Consult factory for high temperature blowdown up to 660°F (350°C).
      - No: Consult factory for high temperature blowdown up to 185°F (85°C).
   - No: Use TPE with a high temperature tracer.
4. Is the process temperature over 185°F (85°C) during blowdown or start-up?
   - Yes: Use TPE with a high temperature tracer.
   - No: Is the process temperature over 482°F (250°C) during blowdown or start-up?
5. Yes: Use TPE with a high temperature tracer and line sensing thermostats.
   - No: Use TPS.
TPE SELF REGULATING

A preinsulated tubing bundle with self regulating electric tracing

TPE is designed to maintain freeze protection, close temperature tolerances or viscosity control.

It provides an excellent means of maintaining very long, continuous lengths of impulse lines and piping at consistent temperatures end-to-end. TPE should be chosen when electric tracing is preferred, steam is not available or when the steam supply could be interrupted such as during shutdowns.

Use TPE if the allowable temperature ranges from 50°F (10°C) to 250°F (121°C). Because it is self regulating, this system will lower its heat output as the process tube gets warmer. When close temperature control is necessary, TPE can be utilized with an optional line sensing thermostat.

**Electric tracer**

Standard TPE-Self Regulating products utilize two electric tracers approved for use in hazardous areas when installed with the recommended power connection kits.

The high temperature, Self Regulating Tracer:

1. Withstands 482°F (250°C) intermittent blowdown temperatures.
2. Can maintain temperatures up to 250°F (120°C).

The low temperature Self Regulating Tracer:

1. Withstands up to 185°F (85°C) intermittent blowdown temperatures.
2. Can maintain temperatures up to 150°F (65°C).

The choice between high and low temperature tracers must be made based on the desired performance and the conditions of the application.

Other designs are available to maintain temperatures up to 350°F (180°C) and withstand 1150°F (620°C) blowdown conditions. Consult factory for specific design.

**Typical Performance**

Each graph shows typical performance splitting summer/winter ambient. Each line is separated at 60°F (15°C) to designate the seasonal differences.

Winter ambients, below 60°F (15°C), assume a 25 mph (40 Km/H) wind and summer ambients, above 60°F (15°C), assume a 10 mph (16 Km/H) wind. For freeze protection, use 50°F (10°C) as the minimum allowable process tube temperature. This will provide a sufficient factor of safety.

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>NOMINAL WT.</th>
<th>NOMINAL DIMENSIONS - IN (CM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LB/FT (KG/M)</td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>TPE1- One ¼” Process Tubes</td>
<td>0.3 (0.45)</td>
<td>1.1 (2.8)</td>
</tr>
<tr>
<td>TPE1- One ¾” Process Tubes</td>
<td>0.4 (0.60)</td>
<td>1.3 (3.3)</td>
</tr>
<tr>
<td>TPE1- One ½” Process Tubes</td>
<td>0.5 (0.74)</td>
<td>1.4 (3.6)</td>
</tr>
<tr>
<td>TPE2- Two ¼” Process Tubes</td>
<td>0.4 (0.60)</td>
<td>1.3 (3.3)</td>
</tr>
<tr>
<td>TPE2- Two ¾” Process Tubes</td>
<td>0.6 (0.89)</td>
<td>1.5 (3.8)</td>
</tr>
<tr>
<td>TPE2- Two ½” Process Tubes</td>
<td>0.8 (1.19)</td>
<td>1.7 (4.3)</td>
</tr>
</tbody>
</table>

**Performance Chris**

Each graph shows typical performance splitting summer/winter ambients. Each line is separated at 60°F (15°C) to designate the seasonal differences. Winter ambients, below 60°F (15°C), assume a 25 mph (40 Km/H) wind and summer ambients, above 60°F (15°C), assume a 10 mph (16 Km/H) wind. For freeze protection, use 50°F (10°C) as the minimum allowable process tube temperature. This will provide a sufficient factor of safety.

**J10 or P10 Tracer**

**J8 or P8 Tracer**

**J5 or P5 Tracer**

Performance shown at 120V and 240V.
**Model Number**

**Product Family**
- **TPE1** - Preinsulated Electrically Traced Single Process Tube
- **TPE2** - Preinsulated Electrically Traced Dual Process Tubes

**Jacket**
- S - SV47 (PVC)
- U - TPU (Polyurethane)

**Process Tube**

<table>
<thead>
<tr>
<th>Model</th>
<th>Diameter</th>
<th>Wall Thickness</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>A2</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>A3</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>A4</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>E4</td>
<td>1/4&quot; x 0.049</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>F1</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>F2</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>F3</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>F4</td>
<td>1/4&quot; x 0.035</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>B2</td>
<td>1/4&quot; x 0.049</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>B3</td>
<td>1/4&quot; x 0.049</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>B4</td>
<td>1/4&quot; x 0.049</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>B6</td>
<td>1/4&quot; x 0.049</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>G2</td>
<td>1/4&quot; x 0.030</td>
<td>PFA</td>
<td></td>
</tr>
<tr>
<td>G3</td>
<td>1/4&quot; x 0.030</td>
<td>PFA</td>
<td></td>
</tr>
<tr>
<td>H3</td>
<td>1/4&quot; x 0.062</td>
<td>PFA</td>
<td></td>
</tr>
<tr>
<td>H4</td>
<td>1/4&quot; x 0.062</td>
<td>PFA</td>
<td></td>
</tr>
<tr>
<td>K4</td>
<td>1/4&quot; x 0.065</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>S2</td>
<td>1/4&quot; x 0.040</td>
<td>Extruded PFA</td>
<td></td>
</tr>
<tr>
<td>MF6</td>
<td>6mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MF8</td>
<td>8mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MF10</td>
<td>10mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MF12</td>
<td>12mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MB10</td>
<td>10mm x 1.5mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MB12</td>
<td>12mm x 1.5mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MG6</td>
<td>6mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MG8</td>
<td>8mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MG10</td>
<td>10mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MG12</td>
<td>12mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
<tr>
<td>MA12</td>
<td>12mm x 1mm</td>
<td>316SS welded</td>
<td></td>
</tr>
</tbody>
</table>

**Tracer**

**High Temperature Tracer**
- **B5** - 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **B10** - 10w/ft (29w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **B15** - 15w/ft (47w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **B20** - 20w/ft (63w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **N5** - 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
- **N10** - 10w/ft (29w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
- **N15** - 15w/ft (47w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
- **N20** - 20w/ft (63w/m) self-regulating heater @ 50°F (10°C), 200 - 277V

**Low Temperature Tracer**
- **J5** - 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **J8** - 8w/ft (25w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **J10** - 10w/ft (29w/m) self-regulating heater @ 50°F (10°C), 100 - 130V
- **P5** - 5w/ft (16w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
- **P8** - 8w/ft (25w/m) self-regulating heater @ 50°F (10°C), 200 - 277V
- **P10** - 10w/ft (29w/m) self-regulating heater @ 10°C, 240vac

**Specialty Tracers**
- **JV10** - 10w/ft (29w/m) power-limiting heater @ 50°F (10°C), 100 - 130V
- **JV20** - 20w/ft (63w/m) power-limiting heater @ 50°F (10°C), 100 - 130V
- **JN10** - 10w/ft (29w/m) power-limiting heater @ 50°F (10°C), 200 - 277V
- **JN20** - 20w/ft (63w/m) power-limiting heater @ 50°F (10°C), 200 - 277V

Standard tracers have a tinned copper shield and fluoropolymer outer jacket. They are approved to ATEX, CSA, and NEC standards for use in hazardous areas. Most configurations are rated for T3 or lower maximum temperatures. Consult factory for specific approvals.

**Example:**
- **TPE2S-A4-B5**
  - Two 1/2" x 0.035 wall 316SS welded process lines with an SV47 jacket and a 5w/ft (16w/m) tracer.

For specific information regarding each of these products, consult the factory or your local representative.

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Performance shown at 120V and 240V.
TPL LIGHT STEAM TRACING

A preinsulated tubing bundle with light steam tracing

The tracer tube is wrapped with insulation to purposely reduce heat transfer.

TPL can maintain temperatures between 50°F (10°C) and 200°F (95°C). It provides a more constant tube temperature over a longer length than heavy traced designs.

It is suited for small diameter process lines such as those used for instrumentation, sampling and additives.

TPL is recommended for freeze protection of instrument impulse lines as well as the process lines for analyzers.

Model Number
Product Family
TPL1-Preinsulated Light Steam Traced
Single Process Tube
TPL2-Preinsulated Light Steam Traced
Dual Process Tubes
Jacket
S - SV47 (PVC)
U - TPU (Polyurethane)

This is a condensed list of tube and tracer options. For a full product offering consult factory.

For specific information regarding each of these products, consult the factory or your local representative.

Example:
TPL2S-A4-C3

Two 1/2” (12mm) PROCESS LINES WITH ONE 1/2” (12mm) TRACER TYPICAL PERFORMANCE

<table>
<thead>
<tr>
<th>Dimensions</th>
<th>NOMINAL WT.</th>
<th>NOMINAL DIMENSIONS - IN (CM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPL1- One 1/8” Process with 1/4” Tracer</td>
<td>0.63 (0.94)</td>
<td>2.0 (5.1) 1.6 (4.1)</td>
</tr>
<tr>
<td>TPL1- One 1/8” Process with 3/8” Tracer</td>
<td>0.81 (1.21)</td>
<td>2.2 (5.6) 1.7 (4.3)</td>
</tr>
<tr>
<td>TPL2- Two 1/8” Process with 1/4” Tracer</td>
<td>0.87 (1.26)</td>
<td>2.3 (5.8) 1.6 (4.1)</td>
</tr>
<tr>
<td>TPL2- Two 1/8” Process with 3/8” Tracer</td>
<td>1.00 (1.6)</td>
<td>2.7 (6.9) 1.7 (4.3)</td>
</tr>
<tr>
<td>TPL2- Two 1/8” Process with 1/2” Tracer</td>
<td>1.13 (1.68)</td>
<td>2.7 (6.9) 1.7 (4.3)</td>
</tr>
<tr>
<td>TPL2- Two 1/8” Process with 1/2” Tracer</td>
<td>1.13 (1.68)</td>
<td>2.7 (6.9) 1.7 (4.3)</td>
</tr>
</tbody>
</table>

105 120 135 150

200 300

0 0

60 100 120 150 180 210 240 270 300

0 20 40 60 80 100 120 140 160 180 "F

0 20 40 60 80 100 120 140 160 "F

0 30 60 90 120 150 180 210 240 "F

0 50 100 150 200 250 300 350 400 450 500 550 600 650 700 "F

100°F (38°C) 100°F (38°C)

50 psig (3.5 BAR) 50 psig (3.5 BAR)

10°F (-12°C) 10°F (-12°C)

60°F (-15°C) 60°F (-15°C)

200 psig (14.1 BAR)

Example:
TPL2S-A4-C3

Two 1/2” x 0.032 wall 316SS welded process lines with an SV47 jacket and 1/8” x 0.032 wall copper tracer.

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HEAVY STEAM TRACING

Heavy tracing keeps the process tubing in direct contact with the tracer and maintains higher process temperatures.

TPH is recommended for use on analyzer sample transport and instrumentation impulse lines. It is also recommended for additives and other small diameter process lines where higher temperature maintenance or viscosity control is necessary.

Model Number
Product Family
TPH1- Preinsulated Heavy Steam Traced Single Process Tube
TPH2- Preinsulated Heavy Steam Traced Dual Process Tubes
Jacket
S - SV47 (PVC)
U - TPU (Polyurethane)

This is a condensed list of tube and tracer options. For a full product offering consult factory.

Example:
TPH2S-A4-C3
Two 1/2" (12mm) process lines with an SV47 jacket and 3/8" (10mm) wall copper tracer.

For specific information regarding each of these products, consult the factory or your local representative.

Dimensions

<table>
<thead>
<tr>
<th>NOMINAL WT</th>
<th>NOMINAL DIMENSIONS - IN (CM)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LB/FT (KG/M)</td>
<td>A</td>
</tr>
<tr>
<td>TPH1 - One 3/8&quot; Process with 3/8&quot; Tracer</td>
<td>0.5 (0.74)</td>
</tr>
<tr>
<td>TPH1 - One 1/2&quot; Process with 3/8&quot; Tracer</td>
<td>0.6 (0.89)</td>
</tr>
<tr>
<td>TPH1 - One 1/2&quot; Process with 1/2&quot; Tracer</td>
<td>0.7 (1.04)</td>
</tr>
<tr>
<td>TPH2 - Two 3/8&quot; Process with 3/8&quot; Tracer</td>
<td>0.7 (1.04)</td>
</tr>
<tr>
<td>TPH2 - Two 1/2&quot; Process with 3/8&quot; Tracer</td>
<td>0.8 (1.19)</td>
</tr>
</tbody>
</table>

TWO 1/2" (12mm) PROCESS LINES WITH ONE 3/8" (10mm) TRACER TYPICAL PERFORMANCE

<table>
<thead>
<tr>
<th>PROCESS TEMPERATURE - °F</th>
<th>RUN LENGTH - FT</th>
</tr>
</thead>
<tbody>
<tr>
<td>270</td>
<td>0</td>
</tr>
<tr>
<td>260</td>
<td></td>
</tr>
<tr>
<td>250</td>
<td></td>
</tr>
<tr>
<td>240</td>
<td></td>
</tr>
<tr>
<td>230</td>
<td></td>
</tr>
</tbody>
</table>

50 psig (4.4 BAR)
S-LINE® & J-LINE®

S-LINE: A weather-proofed, preinsulated single tubing line

S-LINE is suggested for 1" (25mm) and smaller steam, condensate, liquid and gas transport lines where personnel protection and heat loss are important. S-LINE offers an inexpensive alternative to field insulation and weatherproofing of small diameter lines.

J-LINE: A weather-proofed, single tubing line

J-Line tubing is designed for pneumatic and hydraulic applications in corrosive atmospheres. Industry standard tubing coated with O’Brien SV47 (PVC) polymer provides increased protection against galvanic and atmospheric corrosion as well as cushioning the tube against wear from vibration.

Examples:
SC3 One preinsulated 3/8" x 0.032 wall copper process line with an SV47 jacket.
JC3 One 3/8" x 0.032 wall copper process line with an SV47 jacket.

For specific information regarding each of these products, consult the factory or your local representative.

Model Number
Product Family
S-Preinsulated Single Process Tube with an SV47 Jacket
J-Single Process Tube with an SV47 Jacket

Process Tube
A2 1/8" x 0.035 wall welded 316SS
A3 3/32" x 0.035 wall welded 316SS
A4 1/16" x 0.035 wall welded 316SS
E4 1/16" x 0.049 wall welded 316SS
F1 1/16" x 0.035 wall seamless 316SS
F2 1/16" x 0.035 wall seamless 316SS
F3 1/32" x 0.035 wall seamless 316SS
F4 1/32" x 0.035 wall seamless 316SS
B2 1/32" x 0.049 wall seamless 316SS
B3 1/32" x 0.049 wall seamless 316SS
B4 1/32" x 0.049 wall seamless 316SS
B6 1/32" x 0.049 wall seamless 316SS
J2 1/32" x 0.030 wall copper
C3 1/32" x 0.032 wall copper
D4 1/32" x 0.035 wall copper
M6 1/32" x 0.049 wall copper
E4 1/32" x 0.049 wall copper
MF6 6mm x 1mm wall seamless 316SS
MF6 8mm x 1mm wall seamless 316SS
MF10 10mm x 1mm wall seamless 316SS
MF12 12mm x 1mm wall seamless 316SS
MB10 10mm x 1.5mm wall seamless 316SS
MB12 12mm x 1.5mm wall seamless 316SS
MF12 10mm x 1.5mm wall seamless 316SS
MF12 12mm x 1.5mm wall seamless 316SS

Dimensions

<table>
<thead>
<tr>
<th>NOMINAL WT.</th>
<th>NOMINAL DIMENSIONS</th>
</tr>
</thead>
<tbody>
<tr>
<td>LB/FT (KG/M)</td>
<td>A - IN (CM)</td>
</tr>
<tr>
<td>-----------------</td>
<td>---------------------</td>
</tr>
<tr>
<td>S-LINE- One 3/8&quot; Process Line</td>
<td>0.2 (0.30)</td>
</tr>
<tr>
<td>S-LINE- One 1/2&quot; Process Line</td>
<td>0.3 (0.45)</td>
</tr>
<tr>
<td>S-LINE- One 3/4&quot; Process Line</td>
<td>0.4 (0.60)</td>
</tr>
</tbody>
</table>

For specific information regarding each of these products, consult the factory or your local representative.
Solutions for unique applications

In addition to conventional TRACEPAK designs, O'Brien can satisfy your special needs with custom solutions. Modeling for these designs is verified in our environmental chamber under conditions insuring a tubing bundle that meets your exact requirements, with reliability and accuracy you can depend on.

Custom Capabilities
- Indoor & Outdoor Jackets
- Maintenance Temperatures to 660°F (350°C)
- Custom Lengths
- Choice of Process Connection Fittings
- Pre-terminated and Fitted Ends
- Factory Installed Temperature Sensors
- Communication, Monitor and Power Wires
- Alternate Jacket Colors

Unusual Tube Material Nonstandard Sizes
TRACEPAK can be manufactured with a wide range of uncommon materials and sizes to conform to your unique material requirements, including:
- Fluropolymer variations such as PTFE, PFA, TFE, and nylon.
- Hastelloy
- Incoloy
- Titanium
- Duplex and Super Duplex
- 6% Moly
- Oxygen Cleaned Tubes
- Chemically Polished Stainless Steel with SilcoNert 2000
- Electropolished Stainless Steel with SilcoNert 2000

Multi-Component Bundles
Complex designs incorporate factory installed temperature sensors such as RTD’s, PT100’s thermocouples with multiple process tubes, calibration gas supply tubes, tracers, communication wires, power wiring, and heat tracing.

High Temperature Heaters
Specialty tracers such as CPD, MI and resistance wires can be used to provide temperature maintenance up to 660°F (350°C) and to withstand a high temperature blowdown of 1150°F (620°C).

Jacket Materials for Diverse Applications
Jacket materials are available to withstand high operating temperatures, permit installation at low ambients or stand up to constant flexing. Materials include polyurethane, polyethylene or PVC for outdoor applications, and polyethylene braid or stainless steel braid for indoor applications.

Performance Enhancing Designs
Special insulated or buffered designs are available for applications with high intermittent process temperatures. These designs insulate the standard self-limiting tracer from the process tube to allow higher maximum exposure temperatures while still providing freeze protection.

Typical Applications
- Sampling Systems
- Emissions Gas Sampling, Process and Portable Analyzers
- Automotive Emissions Testing
- Viscosity Control
- Petroleum products, Asphalt, Tar, Paint Systems, Printing Ink, Coatings, Spray Foam Insulation
- Product Transfer
- Polymers, Oils, Urethanes, Waxes, Chemicals, Food Products, Hot Melt Adhesives, Sanitary and High Purity Applications
- Corrosion Protection
- Jacketed tubing for harsh environments such as Marine and Offshore.

*Silcosteel and Sulfinert are registered trademarks of Restek Corporation.
ACCESSORIES Sealing the Bundle

Although TRACEPAK products use a non-hygroscopic, non-wicking insulation, all bundle ends must be sealed to prevent any possible moisture contamination.

TPKS-10 - Silicone Sealant
This option is used to seal both ends of the tubing bundle from moisture. It is a black silicone RTV sealant. Cure time is approximately 24 hours at 77°F (25°C). Service temperature ranges from -50°F (-45°C) to 400°F (205°C).
TPKS-10 offers excellent resistance to weather, oil and many chemicals.
To Order: TPKSK-10 End Seal Kit, RTV Sealant, 10 oz. will seal approximately 10 ends

TPKJP-SR-B - Self Bonding Silicone Tape
This option is used to seal both ends of the tubing bundle from moisture. It is a black silicone, self bonding.
To Order: TPKJP-SR-B Self Bonding Tape, 36 yd (33m)

TPKES - Heat Shrink Entry Seal
The heat-shrinkable entry seal provides a waterproof fitting where TRACEPAK enters an enclosure. They can be added to parting line or surface mounted plates on VIPAK enclosures. The thermally stabilized, modified polyolefin entry seal consists of a threaded assembly that seals at the enclosure and a heat-shrinkable nose that seals to the TRACEPAK bundle.

<table>
<thead>
<tr>
<th>Part No:</th>
<th>Min Bundle OD</th>
<th>Max Bundle OD</th>
<th>Max Panel Thickness</th>
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<td>TPKES-4</td>
<td>0.75” (19mm)</td>
<td>1.60” (40mm)</td>
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<td>TPKES-4S</td>
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<td>3.50” (90mm)</td>
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</table>

To Order:

TPKHS - Heat Shrink Boots
The heat-shrinkable boots provide a weatherproof end seal for TRACEPAK tubing bundles. They are made of thermally stabilized, modified polyolefin. Using a heat shrink end seal boot is recommended for all exposed ends. This installation will provide the best weather seal protection.

To Order:
TPKHS-A3 TPL2, TPH2 with process tubes greater than 3/8” and 1/4” tracers.
TPKHS-B3 TPE2, TPL2, or TPH2 all with process tubes 3/8” or smaller
TPKHS-H3 TPL2 wi E1 with 3/8” or larger tubes. TPL1 with 1/4” tracers
TPKHS-L2 TPL1 with tracers larger than 1/4”
TPKHS-D2 TPE1 with 1/4” tube
TPKHS-E1 S-LINE and TPS1

TPKJP - Jacket Patch
The jacket patch kits are used to seal a splice in a bundle or to extend the insulation and weatherproof jacket should the bundle be cut back too far during installation. They are used as a repair patch for any incidental field damage to bundles. The jacket patch kit is required with the optional line temperature sensing thermostat. Each kit contains thermal insulation, fiberglass tape and a self-sealing patch.

To Order:

<table>
<thead>
<tr>
<th>Bundles up to</th>
<th>Bundles up to</th>
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</thead>
<tbody>
<tr>
<td>400°F (204°C)</td>
<td>1150°F (590°C)</td>
</tr>
<tr>
<td>Small 8” x 12”</td>
<td>TPKJP-1</td>
</tr>
<tr>
<td>Large 8” x 96”</td>
<td>TPKJP-2</td>
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</table>
SensorTube™
G2S - 1/4” x 0.030 PFA
G3S - 3/8” x 0.030 PFA

SensorTube creates a pathway for the RTD kit to be positioned up to 15' (4.5m) from the control end without any special tools. This eliminates cutting into the bundle with field installed RTDs. The specially sized bulb and lead construction of the kit can be easily inserted into the bundle even after it is installed. The RTD kit has been inserted through more than five ninety degree bends without problems.

RTD Kit
RTD Kit includes a 100 Ohm / PT100, 3 wire sensor with 20' (6m) of fluoropolymer jacketed leads and an entry seal.

To Order: RTDKIT20 100 Ohm / 100PT three wire RTD Kit for use with 1/4” or 3/8” SensorTube.

1017 Series Controllers
The 1017 Series controllers are compact, full featured, microprocessor based single and dual point heat trace controllers. They provide control and monitoring of Tracepak and Stackpak tubing bundles designed for freeze protection and temperature maintenance. The controllers can be set to monitor and alarm high and low temperature, high and low current, ground fault trip and voltage. The controllers are supplied with a solid-state relay (SSR) for use in nonhazardous and Class I Div. 2 / Zone 2 hazardous areas.

Line Sensing or Ambient Sensing
The line sensing thermostat controls the temperature of the process tubes. It has an adjustable set point of 25°C to 325°C (-4°F to 600°F) and can withstand process temperatures of -40°F to 420°F (-40°C to 215°C). The fluid filled stainless steel bulb has a 10’ capillary. The SPDT switch is rated for 22A at 125/250/480 VAC. Model TPKTS-B-7 is UL and FM listed and CSA certified for use in hazardous areas. Model RAYSTAT-EX-02 is EEx d approved for use in hazardous areas.

To Order: TPKTS-B-7 Line Sensing Thermostat, NEMA 7 Housing, 22 amp 125/250 VAC

Thermostats
When used with electrically traced tubing bundles, optional thermostats are used to control the temperature of the process tube or to turn on the heater circuit at a specified ambient temperature.

Ambient Sensing
The ambient sensing thermostat has an adjustable set point of 15°F to 140°F (-9°C to 60°C) and can withstand ambient temperatures of -40°F to 160°F (-40°C to 71°C). It has a fluid filled stainless steel probe and the SPDT switch is rated for 22A at 125/250/480 VAC. It is UL listed and CSA certified for use in hazardous areas.

To Order: TPKTS-A-7 Ambient Sensing Thermostat, NEMA 7 Housing, 22 amp 125/250 VAC
**ACCESSORIES**  Power & Termination Kits

### Power Connection Kits

**T210-PC**
FM Approved and CSA Certified Class I Div. 2 power connection kit for use with any wattage B, N, J, P, JV or JN tracer. Includes junction box and bundle mounting bracket with adjustable straps. Junction box also includes surface mounting feet.

**TPC1**
CSA Certified Class I Div. 1 power connection or end termination kit for use with any wattage B, N, J or P tracer. Installs in customer supplied junction box with 1/2” npt hub.

**T9355-PC**
ATEX standards approved power connection kit for use with any wattage B, N, J, P, JV or JN tracer. For use with customer supplied junction box.

### End Termination Kits

**T210-ET**
FM Approved and CSA Certified Class I Div. 2, and ATEX EEx eII listed electric tracer termination kit for use with any wattage B, N, J or P tracer.

**T355-ET**
ATEX standards approved electric tracer termination kit for use with any wattage B, N, J, P, JV or JN tracer.
TRACEPAK is designed to be installed using standard bending tools. We offer two specialized tools that make installation of TRACEPAK tube bundles easier and more compact.

**Bundle Bending Tool**
Similar to a common electrical conduit bender, this tool is compact and easy to use. It eliminates the need for larger and heavier benders that have 8" (200mm) and 12" (300mm) minimum bending radius.

To Order:
- **BB8** Bundle Bending Tool with 8" (200mm) Radius
- **BB12** Bundle Bending Tool with 12" (300mm) Radius

**2 1/8" (54mm) Centerline Tool**
A replacement for the standard tube bender, it brings the process tubes to the correct centerline for connecting to typical transmitters. This tool makes back-to-back bends easier accomplishing the bends in a much shorter distance than possible with a standard tube bender.

To Order: Centerline-Tool

**Installation DVD**
Helpful information on the installation of TRACEPAK tubing bundles. The DVD deals with general installation procedures and gives a good overview of the products and accessories available to complement and complete the total package.

To Order: Installation-CD
**DESIGN REQUEST**

The TRACEPAK® DESIGN REQUEST is also available online at www.obcorp.com/DesignRequest.htm

### From: End User: 
### Date: Notes:

#### SITE CONDITIONS
- [ ] Outdoor  [ ] Indoor  Low Ambient ___________ °F/C  High Ambient ___________ °F/C  Wind 25mph

#### HEATING CONDITIONS
- Desired Maintenance Temperature ____________________ °F/C
- Minimum Maintain ____________________ °F/C  Maximum Maintain ____________________ °F/C
- If an Analyzer Line what is the inlet temperature of gas? ____________________ °F/C

#### PROCESS TUBING
- Quantity ____________________ ft.  Are Exact Cut Lengths Required? ____________________ ft.
- Number of Process Tubes ____________________
- O.D. of #1 Process Tube ____________________ in.  Welded or Seamless? ____________________
- Wall Thickness ____________________ in.  Material of Construction ____________________
- O.D. of #2 Process Tube ____________________ in.  Welded or Seamless? ____________________
- Wall Thickness ____________________ in.  Material of Construction ____________________

#### IF ELECTRIC TRACING
- Electrical Voltage ____________________ VAC  Area Classification ____________________ Division ____________________
- Will Steam be used to blow down this bundle? ______  What Temperature or bar ____________________ °F/C

#### IF STEAM TRACING
- Steam Pressure ____________________ psig  Temperature ____________________ °F/C
- Maximum Blow Down Temperature ____________________ °F/C
- O.D. Tracer Tube ____________________ in.  Welded or Seamless? ____________________
- Wall Thickness ____________________ in.  Material of Construction ____________________

#### ACCESSORIES
- [ ] Heat Shrink Boots
- [ ] Entry Fittings
- [ ] Thermostats
- [ ] Power Kits
- [ ] Termination Kits
- [ ] Splice Kits
- [ ] Jacket Patch Kits
- [ ] Silicone End Sealant
- [ ] SensorTube™
- [ ] Power Kits
- [ ] RTD / PT100 Kits
- [ ] Controllers
- [ ] Installation DVD

#### OTHER TRACING LIQUIDS - Flow must be turbulent
- Flow Rate ____________________ lbs/hr
- Specific Heat ____________________ Btu/lb°F
- Minimum Inlet Temperature (for heating) ____________________ °F/C
- Maximum Inlet Temperature (for cooling) ____________________ °F/C
- Density ____________________ lb/ft³  Viscosity ____________________ centipoise

#### HEAT EXCHANGER APPLICATIONS - Flow must be turbulent
- LIQUID OR GAS
- Flow Rate ____________________ lb/hr  Temperature at inlet ____________________ °F/C
- Desired Temperature at Outlet ____________________ °F/C  Density ____________________ lb/ft³
- Maximum allowable outlet temp ____________________ °F/C  Viscosity ____________________ centipoise
- Minimum allowable outlet temp ____________________ °F/C  Specific Heat ____________________ Btu/hr°F
- Thermal Conductivity ____________________ Btu.hr ft²°F

(O’Brien will determine minimum length for heat exchanger applications)

### NOTES:

Required By: ____________________

sales.obrien@ametek.com • www.obcorp.com
This is a condensed list of tube and tracer options. For a full product offering consult factory.

### JACKET
- **TPU** – Thermoplastic Polyether Urethane Elastomer
  - Hydrolytically Stabilized
  - Halogen Free
  - Excellent Abrasion Resistance
  - Excellent UV Resistance
- **SV47** – Formulated PVC
  - Economical
  - Low Temperature Formulation
  - UV Resistant Additives

### INSULATION
- Fibrous Glass
- Water Soluble Chlorides less than 100 ppm.
- Non-Hygroscopic

### TEMPERATURE LIMITS

<table>
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<tr>
<th>Jacket</th>
<th>Min Installation</th>
<th>Min Service</th>
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<tbody>
<tr>
<td>TPU</td>
<td>-40°F/-40°C</td>
<td>-67°F/-58°C</td>
</tr>
<tr>
<td>SV47</td>
<td>-10°F/-23°C</td>
<td>-30°F/-35°C</td>
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</tbody>
</table>

Maximum jacket surface temperature
- 140°F (60°C) at ambient temperature of 80°F (27°C) with maximum process or tracer tube temperature.

**TPH, TPL and S-LINE**
- Maximum process tube temperature 400°F (204°C)*

**TPE**
- Continuous exposure power on.
  - High Temperature Tracer 250°F (120°C)*
  - Low Temperature Tracer 150°F (65°C)*

Intermittent exposure power on or off.
  - High Temperature Tracer 482°F (250°C)*
  - Low Temperature Tracer 185°F (85°C)*

Maximum tracer temperature
- High Temperature Tracer T-rating T3, 392°F (200°C) except 20 w/ft T2 446°F (230°C)
- Low Temperature Tracer T-rating T6, 185°F (85°C)

*Consult factory for higher temperature limits.

### DESIGNATION | OD | Wall | Material | Construction | ASTM |
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Customer Service
O’Brien’s reputation as a customer oriented problem solver has been long recognized. Our customer-oriented approach offers:
• Responsive, knowledgeable personnel.
• Unparalleled delivery service.
• Dependable, tested results of all product lines.
• On-line order status and shipment tracking.

ISO 9001
Unparalleled quality system to current ISO 9001 standards. O’Brien’s adherence to recognized international standards is your strongest assurance of our quality.

Total Solution
O’Brien products and solutions improve instrument accuracy. Our total engineering package will reduce field installation costs and provide a dependable solution for your needs.

Specifications subject to change without notice.
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