



Rotate spool so bundle comes off the bottom.



Thread bundle through rollers.



Insert shaft through spool and install collars.



Rotate roller assembly toward bundle.



Use ramp to load spool and install safety pins.



With a steady motion, pull bundle through roller assembly. Continue to pull bundle through rollers to desired length.

Cut bundle with appropriate tool (hack saw or band saw.) Cap both ends of bundle. Secure remaining bundle on spool.